Question Paper Preview

Question Paper Name:Metallurgical EngineeringSubject Name:Metallurgical Engineering

Mathematics

Number of Questions:50Display Number Panel:YesGroup All Questions:No

Question Number: 1 Question Id: 67809418424 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

If
$$A = \begin{pmatrix} 2 & -1 & 0 \\ 3 & 4 & 7 \end{pmatrix}$$
 and $B = \begin{pmatrix} 5 & 2 & -3 \\ 1 & 0 & -2 \end{pmatrix}$ then $2A+3B = \begin{pmatrix} 5 & 2 & -3 \\ 1 & 0 & -2 \end{pmatrix}$

Options:

$$\begin{pmatrix} 19 & 4 & -9 \\ 9 & 8 & 8 \end{pmatrix}$$

$$\begin{pmatrix} -19 & -4 & 9 \\ 9 & 8 & -8 \end{pmatrix}$$

$$\binom{18}{9} \binom{4}{8} \binom{-9}{8}$$

$$\begin{pmatrix} 17 & 5 & -9 \\ 8 & 8 & 9 \end{pmatrix}$$

Question Number: 2 Question Id: 67809418425 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

If
$$A = \begin{pmatrix} 2 & -3 & 0 \\ 1 & 4 & -1 \end{pmatrix}$$
 and $B = \begin{pmatrix} 6 & 1 \\ 3 & 0 \\ 5 & 2 \end{pmatrix}$ then $(AB)^T = \begin{bmatrix} 6 & 1 \\ 3 & 0 \\ 5 & 2 \end{bmatrix}$

$$A^{T}B^{T}$$

$$_{2}$$
 $B^{T}A^{T}$

$$_{3}$$
 (BA)^T

$$_{4.}$$
 AB^{T}

Question Number : 3 Question Id : 67809418426 Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

If two rows or two columns of a determinant are identical then the value of the determinant is

Options:

- 1. 2
- 2. -1
- 3. 0
- 4. -2

Question Number: 4 Question Id: 67809418427 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Options:

- , -1
- 2. 0
- 3. 1
- 4. 2

Question Number: 5 Question Id: 67809418428 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The adjoint of the square matrix
$$A = \begin{pmatrix} 2 & 5 & 1 \\ 3 & 1 & 2 \\ 4 & 3 & 1 \end{pmatrix}$$
 is

$$\begin{pmatrix} -5 & -2 & 9 \\ 5 & -2 & -1 \\ 5 & 14 & -13 \end{pmatrix}$$

$$\begin{pmatrix} 5 & 2 & 9 \\ 5 & -2 & -1 \\ 5 & 14 & -13 \end{pmatrix}$$

$$\begin{pmatrix} -5 & -2 & 9 \\ -5 & -2 & -1 \\ -5 & 14 & -13 \end{pmatrix}$$

$$\begin{pmatrix} -5 & -2 & -9 \\ 5 & 2 & 1 \\ 5 & 14 & -13 \end{pmatrix}$$

Question Number : 6 Question Id : 67809418429 Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

Resolve into partial fractions: $\frac{5}{(2x-1)(3x-1)}$

Options:

$$\frac{8}{2x-1} + \frac{5}{3x-1}$$

$$\frac{10}{2x-1} - \frac{15}{3x-1}$$

$$\frac{11}{3x-1} + \frac{7}{2x-1}$$

$$\frac{1}{2x-1} + \frac{2}{3x-1}$$

Question Number: 7 Question Id: 67809418430 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Resolve into partial fractions: $\frac{3x-1}{(x-1)(x-2)(x-3)} =$

$$\int_{1}^{2} \frac{2}{x-1} + \frac{5}{x-2} - \frac{4}{x-3}$$

$$\frac{-1}{x-1} + \frac{5}{x-2} - \frac{4}{x-3}$$

$$\frac{1}{x-1} + \frac{5}{x-2} + \frac{4}{x-3}$$

$$\frac{1}{4} \cdot \frac{1}{x-1} - \frac{5}{x-2} + \frac{4}{x-3}$$

Question Number: 8 Question Id: 67809418431 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

If $tanA = \frac{1}{2}$ and $tanB = \frac{1}{3}$ then tan(A - B) =

Options:

- 1. 7
- $\frac{-1}{7}$
- 3 5
- 1 3

Question Number: 9 Question Id: 67809418432 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The value of cot2A + tanA =

Options:

- 1 sin2A
- 2. cos2A
- 3. sec2A
- 4. cosec2A

Question Number: 10 Question Id: 67809418433 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The value of $\frac{1-\cos 2A+\sin 2A}{1+\cos 2A+\sin 2A} =$

Options:

- 1. sinA
- 2. cosA
- 3 tanA
- 4. cotA

Question Number: 11 Question Id: 67809418434 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The value of $\sin \frac{\pi}{5} \sin \frac{2\pi}{5} \sin \frac{3\pi}{5} \sin \frac{4\pi}{5} =$

Options:

- 1. 15
- 2 16
- -5 3 16
- 4 15

Question Number: 12 Question Id: 67809418435 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The value of $\cos 20^{\circ} + \cos 100^{\circ} + \cos 140^{\circ} =$

- 1. 0
- 2.3
- 3. 1
- 4. -3

Question Number: 13 Question Id: 67809418436 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The value of $\sum a(b^2 + c^2)\cos A$ is

Options:

- 1. 2abc
- 2. 4abc
- 3. 3abc
- 4. 5abc

Question Number: 14 Question Id: 67809418437 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The value of $(a-b)^2 cos^2 \left(\frac{c}{2}\right) + (a+b)^2 sin^2 \left(\frac{c}{2}\right)$ is

Options:

- $_1$ C^3
- 2. C
- 3 C5
- 4. C2

Question Number: 15 Question Id: 67809418438 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The value of $2tan^{-1}\left(\frac{1}{3}\right) + tan^{-1}\left(\frac{1}{7}\right)$ is

Options:

- $1 \pi/4$
- $_{2}$ $\pi/2$
- 3. $\pi/6$
- 4. $\pi/3$

Question Number: 16 Question Id: 67809418439 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The general solution of $4\cos^2 x - 3 = 0$ is

Options:

$$2n\pi \pm \frac{\pi}{6}$$

$$_{2}$$
 $2n\pi \pm \frac{7\pi}{6}$

$$3n\pi \pm \frac{5\pi}{6}$$

$$2n\pi \pm \frac{11\pi}{6}$$

Question Number: 17 Question Id: 67809418440 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

If $tan^{-1}x + tan^{-1}y + tan^{-1}z = \frac{\pi}{2}$, then the value of xy + yz + zx is

Options:

- 1. -1
- 2. 3
- 3. 5
- 4. 1

Question Number: 18 Question Id: 67809418441 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The modulus of a complex number $\sqrt{3} + i$ is

- 1. -2
- 2. 3
- 3. 2
- 4. 5

If $x + \frac{1}{x} = 2\cos\theta$ then the value of $x^n + \frac{1}{x^n}$ is

Options:

- $1 2 \cos n\theta$
- $_2$ -2 cos $n\theta$
- $_{3} 3\cos\theta$
- $\frac{2\sin n\theta}{\theta}$

Question Number: 20 Question Id: 67809418443 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The centre of the circle: $x^2 + y^2 - 2x + 6y - 6 = 0$ is

Options:

- $_{1.}$ (1,3)
- $_{2}$ (2,3)
- $_{3.}$ (1,-3)
- 4 (-1,3)

Question Number: 21 Question Id: 67809418444 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The radius of the circle: $5x^2 + 5y^2 - 6x + 8y - 75 = 0$ is

Options:

- 1. -4
- 2. 4
- 3. 2
- 4 3

Question Number: 22 Question Id: 67809418445 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The equation of the parabola with vertex (2, -1) and focus (2, -3) is

$$x^2 - 4x + 8y + 12 = 0$$

$$x^2 - 4x - 8y - 12 = 0$$

$$x^2 + 4x - 8y - 12 = 0$$

$$x^2 + 5x - 8y - 11 = 0$$

Question Number: 23 Question Id: 67809418446 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The centre of the ellipse: $9x^2 + 25y^2 - 18x + 100y - 116 = 0$ is

Options:

$$_{1}$$
 (2,-1)

$$_{2}$$
 $(-1,-2)$

$$_{3.}(1,-2)$$

Question Number: 24 Question Id: 67809418447 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The focus of the hyperbola: $\frac{x^2}{25} - \frac{y^2}{144} = 1$ is

Options:

$$(-13,0)$$

$$_{3}$$
 (13, -1)

Question Number: 25 Question Id: 67809418448 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The length of the major axis of the ellipse: $4x^2 + 3y^2 = 48$ is

- 1.10
- 2. 11
- 3. 8
- 4. 13

Question Number: 26 Question Id: 67809418449 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The value of $\lim_{x\to 1} \frac{x^3-1}{x-1}$ is

Options:

- 1. 3
- 2. -3
- 3. 2
- 4. 1

Question Number: 27 Question Id: 67809418450 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

If $y = \frac{a+bx}{b-ax}$ then the derivative of y with respect to x is

$$\frac{a^2+b^2}{(b-ax)^2}$$

$$\frac{a^2+b^2}{(b+ax)^2}$$

$$\frac{a^2-b^2}{(b-ax)^2}$$

$$\frac{a+b}{(b-ax)^2}$$

If
$$y = x^3 e^x$$
 then $\frac{dy}{dx}$ is

$$(x-3)x^2e^x$$

$$(x-2)x^3e^x$$

$$\int_{3.} (x+3)x^2 e^x$$

$$(x-1)x^3e^x$$

Question Number: 29 Question Id: 67809418452 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

If $y = \sec x + \tan x$ then $\frac{dy}{dx}$ is

Options:

- $\int_{1}^{\infty} y \cos x$
- $_2$ y sec x
- $y = -y \sin x$
- $y \tan x$

Question Number : 30 Question Id : 67809418453 Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

If $y = \frac{2+3\sinh x}{3+2\sinh x}$ then the derivative of y with respect to x is

$$\int_{1}^{\infty} \frac{5\cosh x}{(3+2\sinh x)^2}$$

$$\int_{2}^{5 \sinh x} \frac{5 \sinh x}{(3 + 2 \sinh x)^2}$$

$$\int \frac{5\sin x}{(3-2\cosh x)^2}$$

$$\frac{\sinh^2 x}{(2-3\sinh x)^2}$$

Question Number : 31 Question Id : 67809418454 Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

If
$$y = \sqrt{\frac{1 - \cos x}{1 + \cos x}}$$
 then $\frac{dy}{dx}$ is

Options:

$$\sec^2\left(\frac{x}{2}\right)$$

$$\cos^2\left(\frac{x}{2}\right)$$

$$\frac{1}{2}\cos^2\left(\frac{x}{2}\right)$$

$$\frac{1}{2}\sec^2\left(\frac{x}{2}\right)$$

Question Number : 32 Question Id : 67809418455 Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

The angle between the curves $y = x^2 + 3x - 7$ and $y^2 = 2x + 5$ at (2,3) is

Options:

$$\tan \theta = 2$$

$$_2 \sec \theta = 2$$

$$\cos \theta = 1$$

$$\sin \theta = 3$$

Question Number: 33 Question Id: 67809418456 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The range of x for which the function $x^3 - 3x^2 - 45x + 2$ is increasing with x is

$$(3,-5)$$

$$_{2}$$
 $(-3,-5)$

Question Number: 34 Question Id: 67809418457 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The maximum value of the function $2x^3 - 12x^2 + 18x + 5$ is

Options:

- 1. 13
- 2. 12
- 3. 10
- 4 15

Question Number: 35 Question Id: 67809418458 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

If u is a homogeneous function of x and y with degree n then $x \frac{\partial u}{\partial x} + y \frac{\partial u}{\partial y} =$

Options:

- 1. -nu
- $_2$ n^2u
- 3. nu
- $u^{2} + u^{2}$

Question Number : 36 Question Id : 67809418459 Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

The value of $\int \frac{\cos \sqrt{x}}{\sqrt{x}} dx$ is

$$2\sin\sqrt{x}+c$$

$$\int_{2} 3\sin\sqrt{x} + c$$

$$2\sin x + c$$

$$\sin \sqrt{x} + c$$

Question Number : 37 Question Id : 67809418460 Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

The value of $\int \frac{dx}{\sqrt{a^2 - x^2}}$ is

Options:

$$\cos^{-1}\left(\frac{x}{a}\right) + c$$

$$\sin^{-1}\left(\frac{x}{a}\right) + c$$

$$\sinh^{-1}\left(\frac{x}{a}\right) + c$$

$$\sin^{-1}\left(\frac{a}{x}\right) + c$$

Question Number : 38 Question Id : 67809418461 Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

The value of $\int \frac{dx}{4x^2+4x+17}$ is

$$\frac{1}{8} \tan^{-1} \left(\frac{2x+1}{4} \right) + c$$

$$\frac{1}{4}\cot^{-1}\left(\frac{2x+1}{4}\right) + c$$

$$\frac{1}{8}\sin^{-1}\left(\frac{2x+1}{4}\right) + c$$

$$\int_{4}^{1} \tan^{-1}\left(\frac{2x+1}{4}\right) + c$$

Question Number : 39 Question Id : 67809418462 Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

The value of $\int \log x \, dx$ is

Options:

$$x \log x + x + c$$

$$2 x^2 \log x - x + c$$

$$x \log x - x + c$$

$$x\log x - \frac{x^2}{2} + c$$

Question Number: 40 Question Id: 67809418463 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The value of $\int_{1}^{4} \left(\sqrt{x} + \frac{1}{\sqrt{x}} \right) dx$ is

Options:

- 1. 3
- $-\frac{20}{3}$
- 3 3
- 15

Question Number: 41 Question Id: 67809418464 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The value of $\int_0^{\pi/2} \sin^2 x \, dx$ is

- $\frac{\pi}{2}$
- $-\frac{\pi}{4}$

$$\frac{\pi}{4}$$

Question Number: 42 Question Id: 67809418465 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The area enclosed between the curve $y^2 = 4ax$ and the line x = 2y is

Options:

$$\frac{64}{5}$$
 sq. units

$$\frac{64}{3}$$
 sq. units

$$\frac{65}{4}$$
 sq. units

$$\frac{63}{4}$$
 sq. units

Question Number : 43 Question Id : 67809418466 Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

The value of $\lim_{n\to\infty} \left[\frac{1}{n+1} + \frac{1}{n+2} + \cdots + \frac{1}{n+n} \right]$ is

Options:

$$_4 \log n$$

Question Number: 44 Question Id: 67809418467 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Form the differential equation by eliminating the arbitrary constant a from $ay^2 = x^3$ Options:

$$\frac{dy}{dx} = \frac{3y}{2x}$$

$$\frac{dy}{dx} = \frac{2x}{3y}$$

$$\frac{dy}{dx} = \frac{x}{y}$$

$$\frac{dy}{dx} = \frac{2y}{x}$$

Question Number: 45 Question Id: 67809418468 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The solution of $\sqrt{1-y^2}dx + \sqrt{1-x^2}dy = 0$ is

Options:

$$\cos^{-1} x + \cos^{-1} y = c$$

$$\int_{\gamma} \sinh^{-1} x + \cosh^{-1} y = c$$

$$\cos^{-1} x + \sec^{-1} x = c$$

$$\sin^{-1} x + \sin^{-1} y = c$$

Question Number : 46 Question Id : 67809418469 Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

The solution of $\frac{dy}{dx} = (4x + y + 1)^2$ is

$$\int_{1}^{\infty} \frac{1}{2} \tan^{-1} \left(\frac{4x + y + 1}{2} \right) = x + c$$

$$\int_{2}^{\infty} \frac{1}{2} \cot^{-1} \left(\frac{4x+y+1}{2} \right) = x + c$$

$$\int_{3}^{2} -\frac{1}{2} \tan^{-1} \left(\frac{4x+y+1}{2} \right) = x + c$$

$$\frac{1}{2}\tan^{-1}\left(\frac{4x-y-1}{2}\right) = x + c$$

Question Number: 47 Question Id: 67809418470 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The solution of exact differential equation $2xy dx + x^2 dy = 0$ is

Options:

$$_{1.} x^2y^2 = c$$

$$_2$$
 $x^2y=c$

$$_{3.}x^{3}y=c$$

$$_{4.} x^2 y^3 = c$$

Question Number: 48 Question Id: 67809418471 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The solution of $\frac{dy}{dx} + y = e^{-x}$ is

Options:

$$\int_{1}^{\infty} (x+c)e^{-x}$$

$$(x-c)e^x$$

$$(x+c)e^x$$

$$(x+c)e^{-2x}$$

Question Number: 49 Question Id: 67809418472 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The particular integral of $(D^2 + 5D + 6)y = e^x$ is

$$\frac{-e^{-x}}{12}$$

$$\frac{e^{2x}}{12}$$

$$\frac{e^x}{12}$$

$$\frac{e^x}{6}$$

Question Number: 50 Question Id: 67809418473 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The complementary function of $(D^2 + 3D + 2)y = 8sin5x$ is

Options:

$$c_1e^{-x}+c_2e^{-2x}$$

$$c_1 e^x + c_2 e^{2x}$$

$$_{3.}$$
 $c_1e^{-x}+c_2e^{2x}$

$$c_1e^{2x}+c_2e^{3x}$$

Physics

Number of Questions:25Display Number Panel:YesGroup All Questions:No

Question Number: 51 Question Id: 67809418474 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Which of the following is not the unit of energy?

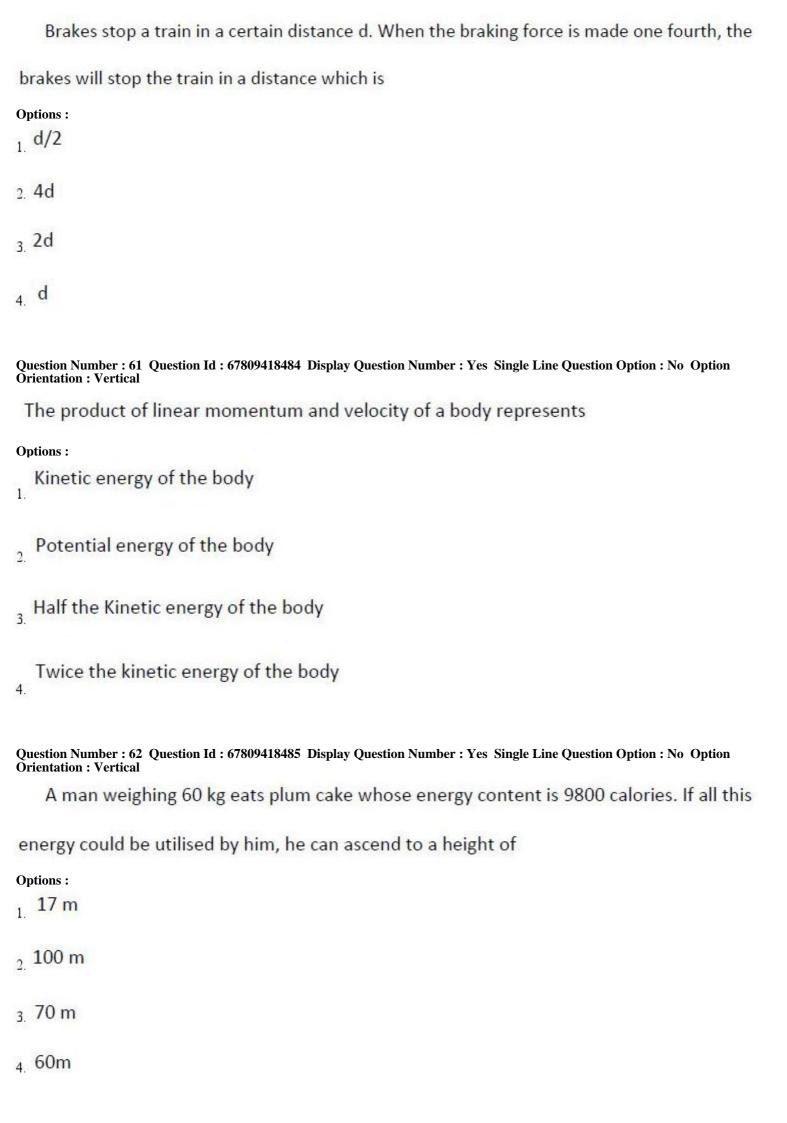
- watt second
- 2. Pascal metre

Newton metre 4 Kilowatt hour Question Number: 52 Question Id: 67809418475 Display Question Number: Yes Single Line Question Option: No Option **Orientation: Vertical** The height of Mercury barometer is 76 cm and density of Mercury is 13.6 g/cc. The corresponding height of water barometer in SI system is **Options:** 10.336 m ₂ 103.36 m 3.6m 4 1.0336 m Question Number: 53 Question Id: 67809418476 Display Question Number: Yes Single Line Question Option: No Option **Orientation: Vertical** Angle made by the vector $(\sqrt{3} \ \overline{i} + \overline{j})$ with the X-axis is **Options:** $1. \pi/2$ $_{2}$ $\pi/4$ $_{4}$ $\pi/6$ Question Number: 54 Question Id: 67809418477 Display Question Number: Yes Single Line Question Option: No Option **Orientation: Vertical** The minimum number of unequal forces in a plane that can keep a particle in equilibrium is **Options:**

| 2. 2 |
|---|
| 3. 3 |
| 4. 6 |
| |
| Question Number : 55 Question Id : 67809418478 Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical |
| A body is thrown with a velocity of $(4\bar{i}+3\bar{j})$ m/s. The maximum height attained by |
| the body is (g=10 ms ⁻²) |
| Options: |
| 2.5 m |
| 2 4.5 m |
| 3. 0.8 m |
| 4. 0.45 m |
| Question Number: 56 Question Id: 67809418479 Display Question Number: Yes Single Line Question Option: No Option |
| Orientation : Vertical |
| A person in a lift, which ascends up with acceleration 10ms ⁻² , drops a stone from a height of |
| 10m. The time of descent is (g=10 ms ⁻²) |
| Options: |
| 1. 0.5 s |
| 2. 1 s |
| 3. 1.5 s |
| 4. 2 s |
| Question Number: 57 Question Id: 67809418480 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| For a projectile, the ratio of maximum height reached to the square of time of flight is |
| |

| 1. 5:4 |
|---|
| _{2.} 5:2 |
| 3. 5:1 |
| 4. 10:1 |
| Question Number : 58 Question Id : 67809418481 Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical |
| The ratio of distances travelled by a body, starting from rest and travelling with uniform |
| acceleration, in successive intervals of time of equal duration will be |
| Options: |
| 1. 1:2:3 |
| _{2.} 1 :4:9 |
| _{3.} 1 :3:5 |
| 4. 1:9:16 |
| Question Number: 59 Question Id: 67809418482 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| A force of 12 N acts on a body of mass 4 kg placed on a rough surface. The coefficient of |
| friction between body and surface is 0.2 and take $g=10$ ms ⁻² . The acceleration of the body in |
| ms ⁻² is |
| Options: |
| 1. 1 |
| 2. 0.5 |
| 3. 0.25 |
| 4. Zero |
| Question Number • 60 Question Id • 67809418483 Display Question Number • Ves Single Line Question Ontion • No Ontion |
| |

Question Number: 60 Question Id: 67809418483 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical



Question Number: 63 Question Id: 67809418486 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

A crane can lift up 10,000 kg of coal in 1 hour from a mine of depth 180m. If the efficiency of

the crane is 80%, its input power must be (g=10 ms⁻²)

Options:

- 62.5 kW
- ₂ 6.25 kW
- 3. 50 kW
- 4. 5 kW

Question Number: 64 Question Id: 67809418487 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The graph of acceleration as a function of displacement in the case of a body executing simple harmonic motion is

Options:

- , Parabola
- ₂ Hyperbola
- Straight line with positive slope
- Straight line with negative slope

Question Number: 65 Question Id: 67809418488 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The pendulum of length 'L' swings from mean position to mean position 'n' times in one second. The value of acceleration due to gravity is

- $1. \pi^2 n^2 L$
- $_{2}$ $2\pi^{2}n^{2}L$

- $_{3.}(\pi^2n^2L)/2$
- $_4$ $4\pi^2 n^2 L$

Question Number: 66 Question Id: 67809418489 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

When a source of sound is in motion towards a stationary observer, the effect observed is Options:

- Decrease in velocity of sound
- , Increase in velocity of sound
- increase in frequency of sound
- 4 decrease in frequency of sound

Question Number: 67 Question Id: 67809418490 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The voice of a male person is different from that of a female person because

Options:

- , Two sounds have different phases
- Two persons are of different size
- Two sounds travel with different velocities
- 4 Two sounds have different pitch

Question Number: 68 Question Id: 67809418491 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

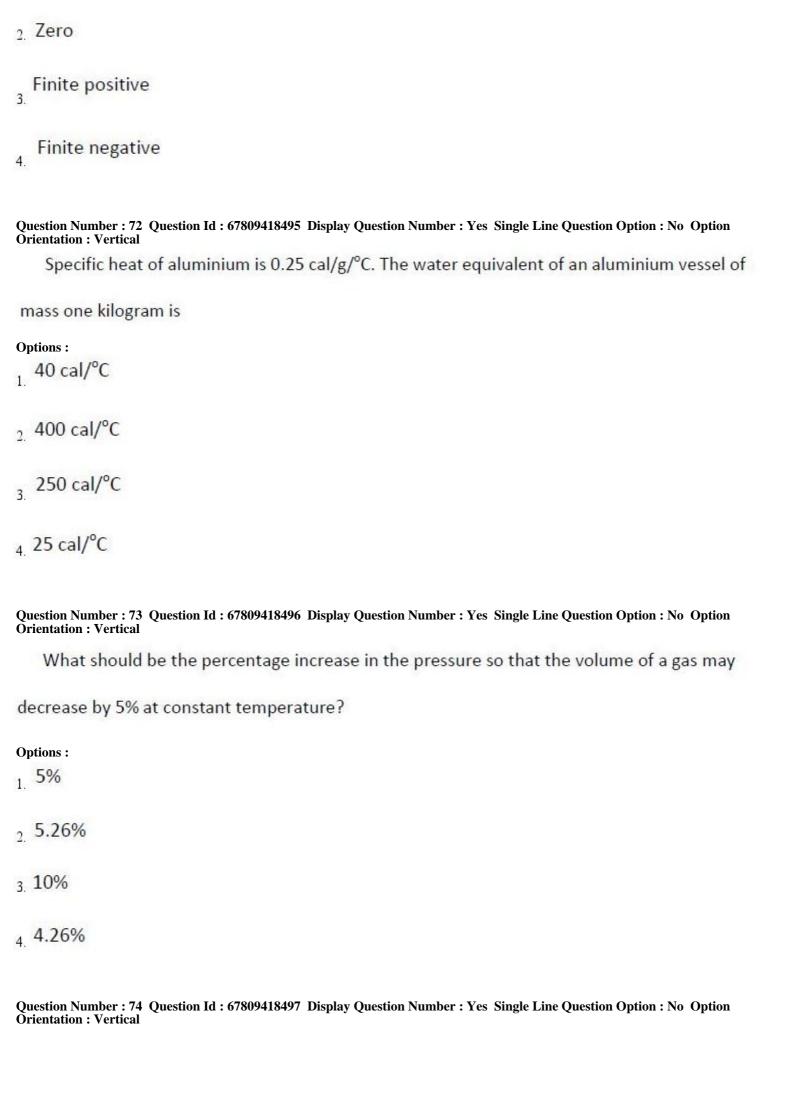
If the sound absorption of a hall is changed by 2%, then the percentage change in the

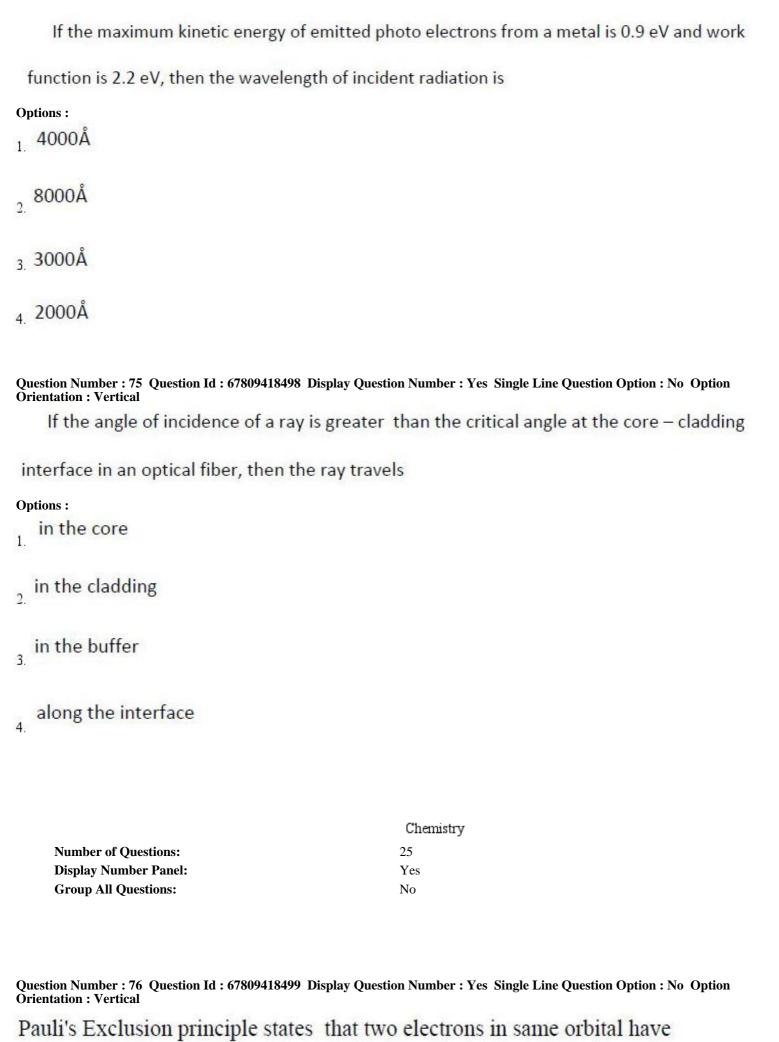
reverberation time is

Options:

1. 2%

| 2. 4% |
|---|
| 3. 1 % |
| No change 4. |
| Question Number : 69 Question Id : 67809418492 Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical |
| In which of the following process, the internal energy of the system remains constant? |
| Options: |
| 1. Adiabatic |
| 2. Isothermal |
| 3. Isobaric |
| 4. Isochoric |
| Question Number: 70 Question Id: 67809418493 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Heat required to raise the temperature of one gram of water through 1 K is |
| Options: 1. 1.0 Kcal |
| 2. 0.1 Kcal |
| 3. 0.01 Kcal |
| 0.001 Kcal |
| Question Number: 71 Question Id: 67809418494 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| The specific heat of a gas in an isothermal process is |
| Options: 1. infinity |
| |





same spins

different spins

opposite spins

4 vertical spins

Question Number: 77 Question Id: 67809418500 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Orbits in which electrons move according to Bohr are

Options:

elliptical

2 cylindrical

3. circular

4 oval

Question Number: 78 Question Id: 67809418501 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Phosphorus has an atomic number of 15. A stable phosphorus atom has an electronic configuration of

Options:

$$1s^22s^22p^63p^5$$

$$_{2}$$
 1s²2s²2p⁶3s²3p³

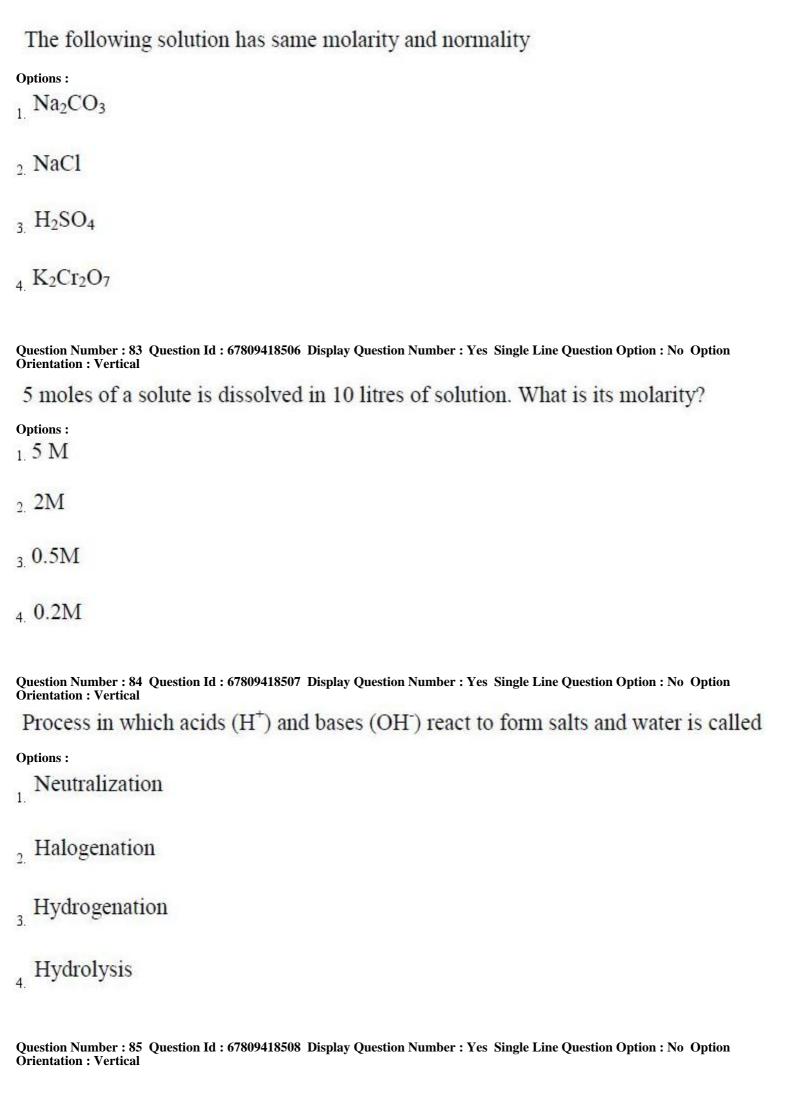
$$_{3}$$
 $1s^22s^22p^63s^23p^14s^2$

$$1s^21p^61d^7$$

Question Number: 79 Question Id: 67809418502 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

| NaCl is classified as having what kind of bonds in the solid phase? |
|--|
| Options: |
| 1. Covalent |
| 2. Ionic |
| 3. Polar |
| 4. vander Waals |
| Question Number: 80 Question Id: 67809418503 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| The Bond formed due to sharing of electrons is |
| Options: |
| 1. Ionic bond |
| 2. Metallic bond |
| 3. Polar bond |
| 4. Covalent bond |
| Question Number: 81 Question Id: 67809418504 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| The normality of solution obtained by dissolving 5.3 grams of Na ₂ CO ₃ in 1 litrosolution is |
| Options: |
| 1. 1N |
| 2. 0.1N |
| 3. 0.05N |
| 4. 0.5N |
| |

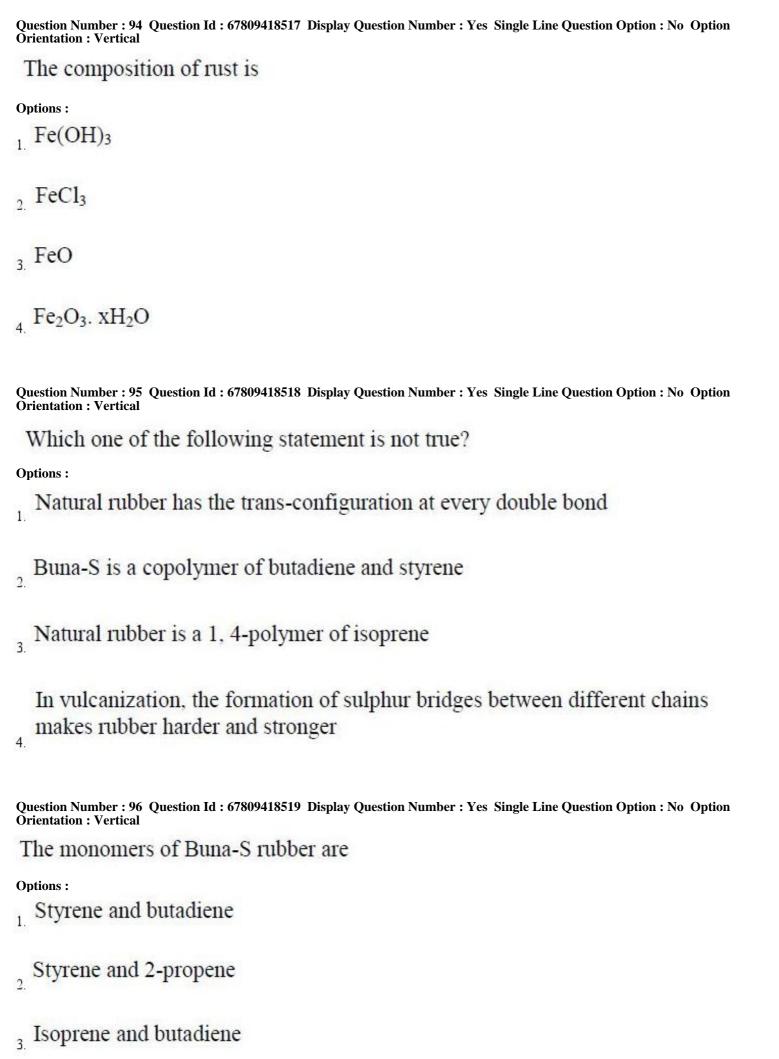
 $Question\ Number: 82\ Question\ Id: 67809418505\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$



| A substance that donates a pair of electrons to form coordinate covalent bond is called |
|---|
| Options: |
| 1. Lewis acid |
| 2. Lewis base |
| 3. Bronsted-Lowry acid |
| Bronsted-Lowry base |
| Question Number : 86 Question Id : 67809418509 Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical |
| One Faraday is equal to |
| Options: |
| _{1.} 99650 C |
| _{2.} 93100 C |
| _{3.} 96500 C |
| 4. 94500 C |
| Question Number: 87 Question Id: 67809418510 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| The cell reaction of a cell is $Mg(s) + 2 H^{+}(aq) \rightarrow Mg^{2+}(aq) + H_{2}(g)$. If the standard reduction potential of Zn is -2.372 V , then the emf of the cell is |
| Options: |
| _{1.} +2.372 V |
| $_{2}$ – 2.372 V |
| 3. 0.00 V |
| _{4.} -1.372 V |
| Question Number: 88 Question Id: 67809418511 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |

| Galvanic cells are the cells which convert |
|---|
| Options: |
| Electrical energy to chemical energy |
| 2. Chemical energy to electrical energy |
| Chemical energy to free energy |
| 4. Potential energy to kinetic energy |
| Question Number: 89 Question Id: 67809418512 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Mass of substance produced at electrode is directly proportional to the quantity of electricity passed. This is known as |
| Options: |
| Faraday's second law |
| Faraday's first law |
| Newton's third law |
| Newton's first law |
| Question Number : 90 Question Id : 67809418513 Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical |
| Hardness of water is expressed in terms of equivalent of |
| Options: Na_2CO_3 |
| $_{2}$ $K_{2}CO_{3}$ |
| $_{3.}$ MgCO ₃ |
| 4. CaCO ₃ |

| Question Number : 91 Question Id : 67809418514 Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical |
|--|
| Temporary hardness is caused by |
| Options: |
| Carbonates of calcium and magnesium |
| Chlorides of calcium and magnesium |
| Sulphates of calcium and magnesium |
| Nitrates of Calcium |
| Question Number : 92 Question Id : 67809418515 Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical |
| The exhausted zeolite bed can be regenerated by washing with |
| Options: |
| 1. NaCl |
| _{2.} dil. NaOH |
| 3 dil. HCl |
| 3. (CONTENT OF THE TOTAL OF THE |
| 4. Distilled water |
| |
| Question Number: 93 Question Id: 67809418516 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Corrosion is an example of |
| Options: |
| 1. Oxidation |
| |
| 2. Reduction |
| Electrolysis 3. |
| 4. Halogenation |



Styrene and sulphur

Question Number: 97 Question Id: 67809418520 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The plastics which soften when heat is applied with or without pressure, but require cooling to set them to shape are called as

Options:

- Thermosofting materials
- Thermosetting materials
- Thermoplastic materials
- Thermostatting materials

Question Number: 98 Question Id: 67809418521 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Which one of the following statement is not true about ideal fuel?

Options:

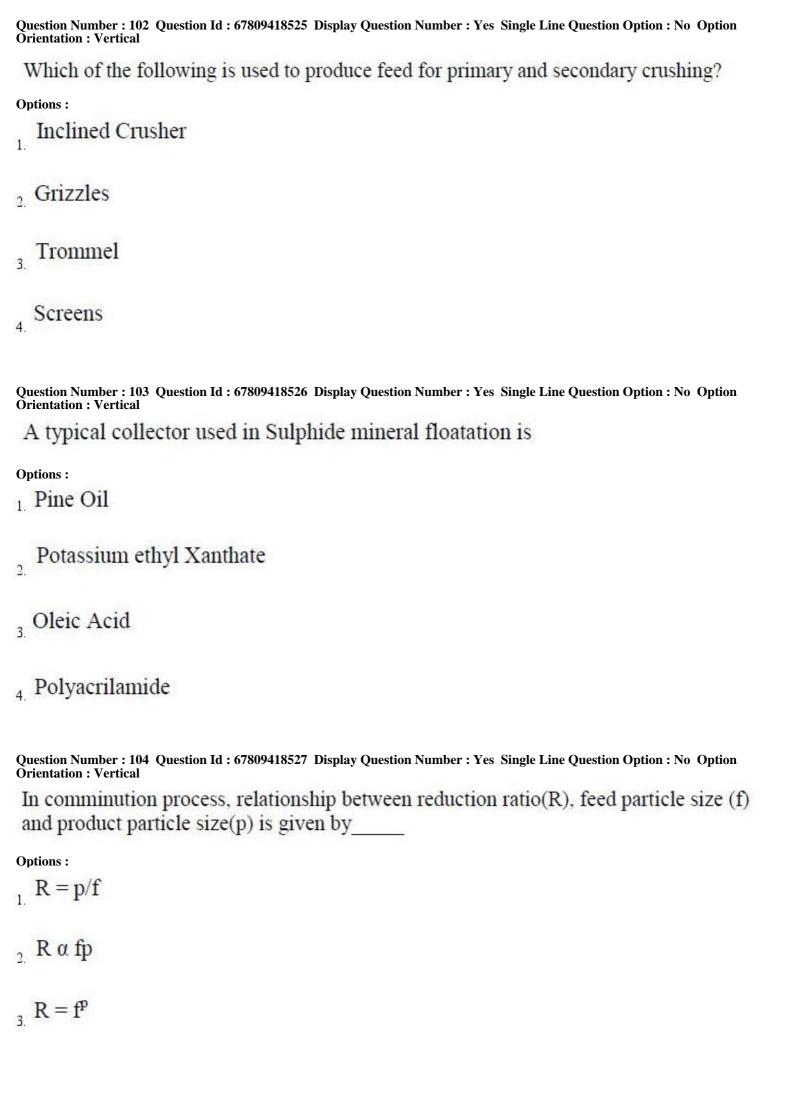
- High calorific value
- , High moisture content
- 3 Low cost
- Moderate ignition temperature

Question Number: 99 Question Id: 67809418522 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Environmental pollution affects

- Humans only
- 2 Plants only

Biotic components Both abiotic and biotic components Question Number: 100 Question Id: 67809418523 Display Question Number: Yes Single Line Question Option: No Option **Orientation: Vertical** Layer of atmosphere in which ozone layer lies is **Options:** Troposphere 2. Stratosphere Exosphere 4. Mesosphere Metallurgical Engineering **Number of Questions:** 100 **Display Number Panel:** Yes **Group All Questions:** No Question Number: 101 Question Id: 67809418524 Display Question Number: Yes Single Line Question Option: No Option **Orientation: Vertical** The percentage of the mineral occurring as free particles in the ore in relation to the total content refers to? **Options:** Degree of recovery , Degree of liberation Degree of concentration Degree of yield



| R = f/p |
|---|
| Question Number: 105 Question Id: 67809418528 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Zone refining is based on the principle that |
| Options: Impurities of low boiling metals can be separated 1. |
| Impurities are more soluble in molten metal than in solid metal |
| Different components of a mixture are differently adsorbed on an adsorbent. |
| Vapors of volatile compound can be decomposed in pure metal. |
| Question Number: 106 Question Id: 67809418529 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Which of the following is not a manufactured fuel? |
| Options: Furnace oil |
| Bagasse |
| Semi-coke |
| 4. Kerosene |
| Question Number: 107 Question Id: 67809418530 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Natural gas is essentially Options: Methane |
| Propane+ butane |

```
30% CO+15% H<sub>2</sub>+45%N<sub>2</sub>
  50% methane +50% H<sub>2</sub>
Question Number: 108 Question Id: 67809418531 Display Question Number: Yes Single Line Question Option: No Option
Pyrometric cone equivalent (PCE) of a refractory is the measure of its
  Spalling resistance
  Fusion point
  Resistance to slag penetration
  Resistance to carbon monoxide attack
Question Number: 109 Question Id: 67809418532 Display Question Number: Yes Single Line Question Option: No Option
 Gross and net calorific value of fuel will be the same
  if its ash content is zero
   if its carbon content is very low
  if its hydrogen/hydrogen compounds content is zero
  under no circumstances
Question Number: 110 Question Id: 67809418533 Display Question Number: Yes Single Line Question Option: No Option
Orientation: Vertical
 Cold crushing strength (C.C.S) of fireclay bricks is about kg/cm<sup>2</sup>
Options:
```

| $_{1.}$ 50 – 100 |
|---|
| 2. 200-400 |
| _{3.} 400-600 |
| 4. 600-800 |
| Question Number: 111 Question Id: 67809418534 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Which of the following is the most matured form of coal? |
| Options: |
| Lignite 1. |
| 2. Bituminous |
| 3. Semi-anthracite |
| 4. Anthracite coal |
| Question Number: 112 Question Id: 67809418535 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Ellingham diagrams are drawn between |
| Options: 1. ΔG^0 and T |
| $_{2.}$ ΔH^{0} and T |
| $_{3.}$ ΔS^{0} and T |
| $_{4.}$ ΔG^{0} and ΔS^{0} |
| Question Number: 113 Question Id: 67809418536 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| For a spontaneous process: |

Options:

The free energy is zero The free energy increases The free energy decreases, whereas the entropy increases The free energy and entropy both increase Question Number: 114 Question Id: 67809418537 Display Question Number: Yes Single Line Question Option: No Option **Orientation: Vertical** The enthalpy change of a substance when one mole of it is completely burnt in oxygen is called **Options:** 1 Heat of formation Heat of combustion Heat of solution Heat of fusion Question Number: 115 Question Id: 67809418538 Display Question Number: Yes Single Line Question Option: No Option **Orientation**: Vertical The unit of fugacity is same as that of the **Options:** Pressure Temperature 3. Volume Molar concentration Question Number: 116 Question Id: 67809418539 Display Question Number: Yes Single Line Question Option: No Option

Orientation: Vertical

| explains the equilibrium constant for any chemical reaction. |
|---|
| Options: |
| 1. Henry's law |
| Hess's law |
| 3. Raoult's law |
| Law of mass action |
| Question Number: 117 Question Id: 67809418540 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| The first law of thermodynamics is mathematically stated as |
| Options: |
| $_{1.}$ $dQ = dE + dW$ |
| $_{2.}$ dQ = dE - dW |
| $_{3.}$ dE = dW + dW |
| $_{4.}$ $dH = dE + dW$ |
| Question Number: 118 Question Id: 67809418541 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Which of the following is a limitation of Ellingham diagrams? |
| Options: |
| They cannot give information about the reduction temperature of metal oxides |
| Oxygen pressure in equilibrium with a metal and its oxide cannot be determined |
| They do not give information about reaction rates |
| 4. They are not useful in metal extraction processes |
| |

| Question Number: 119 Question Id: 67809418542 Display Question Numb Orientation: Vertical | er: Yes Single Line Question Option: No Option |
|--|--|
| For an ideal gas, the activity coefficient is alway | ys at all pressures |
| Options: | |
| 1. Negative | |
| Unity 2. | |
| 3. Zero | |
| 4. Unpredictable | |
| Question Number: 120 Question Id: 67809418543 Display Question Numb Orientation: Vertical | er: Yes Single Line Question Option: No Option |
| In a substitutional solid solution, a large solute a | atom induces around it. |
| Options: | |
| Compressive stresses | |
| Tensile stresses | |
| Shear stresses | |
| Tangent stresses | |
| Question Number: 121 Question Id: 67809418544 Display Question Numb Orientation: Vertical | er : Yes Single Line Question Option : No Option |
| Ledeburite is a mixture of & | |
| Options: | |
| 1. Ferrite and Cementite | |
| 2. Ferrite and Austenite | |
| Ferrite and Pearlite | |
| Austenite and Cementite | |

| Question Number: 122 Question Id: 67809418545 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
|---|
| Austenite is formed due to reaction between delta iron and liquid |
| Options: |
| 1. Eutectic |
| 2. Eutectoid |
| Peritectic 2 |
| 4. Peritectoid |
| |
| Question Number: 123 Question Id: 67809418546 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| The crystal structure of martensite is |
| |
| Options: 1 BCC |
| 1. Bee |
| _{2.} FCC |
| Complex orthorhombic |
| 4. BCT |
| |
| Question Number: 124 Question Id: 67809418547 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Which of the following is an austenite stabilizer? |
| Options: |
| Tungsten |
| |
| Molybdenum 2. |
| 3. Manganese |
| 4. Vanadium |

| Question Number: 125 Question Id: 67809418548 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
|---|
| The solid solubility of solute in solvent in a phase diagram is given by line |
| Options: Solidus |
| 2 Solvus |
| Liquidus |
| Eutectoid |
| Question Number: 126 Question Id: 67809418549 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Probably the fastest diffusing species in Fe is |
| Options: 1. H |
| $_{2}$, Ni |
| $_{3}$. W |
| 4. C |
| Question Number: 127 Question Id: 67809418550 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| The units for diffusivity, D, are |
| Options: |
| $1. 	m^2 sec^1$ |
| $m^2 \text{ sec}^{-1}$ |
| $m^{-2} sec^{-1}$ |
| $m^{-2} \sec^1$ |

Question Number: 128 Question Id: 67809418551 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

| Under steady state conditions, the diffusion flux is proportional to |
|---|
| gradient |
| Options: |
| 1. Pressure |
| 2. Volume |
| 3. Concentration |
| 4. Pressure and volume |
| Question Number: 129 Question Id: 67809418552 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| is the method which is not used for determining phase diagrams |
| Options: |
| Thermal analysis |
| 2. Dilatometry |
| 3. XRD |
| 4. Calirometry |
| Question Number: 130 Question Id: 67809418553 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| The peritectic reaction in binary system is given by |
| Options: |
| $L=\alpha+\beta$ |
| |
| $\alpha = L + \beta$ |
| $_{3.} \Upsilon = \alpha + \beta$ |
| 4. $L+\alpha=\beta$ |

| Question Number: 131 Question Id: 67809418554 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
|--|
| Which of the following treatments will improve maximum machinability of hyper eutectoid |
| steel? |
| Options: |
| Annealing 1. |
| 2. Normalizing |
| 3. Hardening |
| 4. Spheroidizing |
| Question Number : 132 Question Id : 67809418555 Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical |
| Hardenability of steel is a measure of |
| Options: |
| 1. Carbon content |
| 2. Cementite content |
| The depth to which the steel will harden on quenching |
| Pearlite content |
| Question Number: 133 Question Id: 67809418556 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| The fastest cooling rate is achieved when steel is quenched in |
| Options: |
| 1. air |
| 2. oil |
| 3. water |
| 4. brine |

| Question Number: 134 Question Id: 67809418557 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
|---|
| The structure produced by austempering of steel is |
| Options: |
| 1. Bainite |
| 2. Martensite |
| 3. Troostite |
| 4. Austenite |
| Question Number: 135 Question Id: 67809418558 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| heat treatment is suitable for Al-Cu alloys |
| Options: |
| Martempering 1. |
| 2. Hardening |
| 3. Austempering |
| Age hardening |
| Question Number: 136 Question Id: 67809418559 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Nitriding treatment is suitable for steels |
| Options: |
| 1. Low carbon |
| Medium carbon |
| 3. High carbon |
| 4. Alloy |

| Question Number: 137 Question Id: 6/809418560 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
|---|
| Which of the following treatment is used to eliminate retained austenite? |
| Options: Patenting 1. |
| Austempering 2. |
| Quenching Quenching |
| Sub-Zero treatment |
| Question Number: 138 Question Id: 67809418561 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical stainless steel can be hardened by heat treatment |
| Options: Austenitic |
| 2. Ferritic |
| 3. Martensitic |
| 4. Bainitic |
| Question Number: 139 Question Id: 67809418562 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Hadfield manganese steel contains % Manganese |
| Options: 1. 2 |
| 2. 4 |
| 3. 8 |
| 4. 12 |
| |

 $Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$

| Which of the following occurs due to diffusion less transformation? |
|---|
| Options: |
| Pearlite 1. |
| 2. Ledeburite |
| 3. Martensite |
| 4. Bainite |
| Question Number: 141 Question Id: 67809418564 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| is a treatment used to produce finest pearlite of constant inter lamellar |
| spacing |
| Options: |
| Austempering 1. |
| 2. Patenting |
| 3. Tempering |
| 4. Martempering |
| Question Number: 142 Question Id: 67809418565 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| As per the TTT diagrams Bainite will form in eutectoid plain carbon steel when heated at |
| 850°C followed by |
| Options: |
| Air-cooling to room temperature |
| 2. Isothermal holding between eutectoid temperature and the nose |
| Quenching to room temperature 3. |

Isothermal holding between the nose and the Ms temperature Question Number: 143 Question Id: 67809418566 Display Question Number: Yes Single Line Question Option: No Option Tap to tap time is maximum in the case of **Options:** L.D converter 2 Kaldo process Bessemer converter Open hearth Question Number: 144 Question Id: 67809418567 Display Question Number: Yes Single Line Question Option: No Option **Orientation: Vertical** The most stable oxide product formed during refining of pig iron is _____ **Options:** _{1.} MgO 2. SiO2 3. CaO 4. MnO Question Number: 145 Question Id: 67809418568 Display Question Number: Yes Single Line Question Option: No Option The refractories used in the hearth portion of Blast furnace are **Options:** 1. Graphite Fireclay Alumina 3.

4. Magnesia Question Number: 146 Question Id: 67809418569 Display Question Number: Yes Single Line Question Option: No Option **Orientation: Vertical** is the cause of hanging in the blast furnace **Options:** High blast temperature , High blast pressure Charging of lump iron ore High top pressure Question Number: 147 Question Id: 67809418570 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical In which of the following steel making process air is blown from the bottom of furnace? **Options:** L.D converter 2 Kaldo process Open hearth process Bessemer process Question Number: 148 Question Id: 67809418571 Display Question Number: Yes Single Line Question Option: No Option **Orientation: Vertical** Slag foaming index increases with **Options:** Decrease in viscosity of slag Increase in basicity

| Decrease in volume of particulates |
|--|
| 4. Increase in viscosity of slag |
| Question Number: 149 Question Id: 67809418572 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| What is the temperature of pre-heated blast air in the tuyere? |
| Options: 120-200°C |
| _{2.} 1000-1300°C |
| _{3.} 500-800°C |
| 4. 1500-1600°C |
| Question Number: 150 Question Id: 67809418573 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Considerable amount of nitrogen present in steel makes it unsuitable for deep drawing purposes. Steel made by which of the following processes is prone to have maximum nitrogen in it? |
| Options: 1. L.D. Process |
| 2. Open hearth process |
| 3. Bessemer process |
| Electric arc furnace |
| Question Number: 151 Question Id: 67809418574 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Degree of deoxidation achieved is maximum in the case ofsteel |
| Options: |
| 1. Rimmed steel |

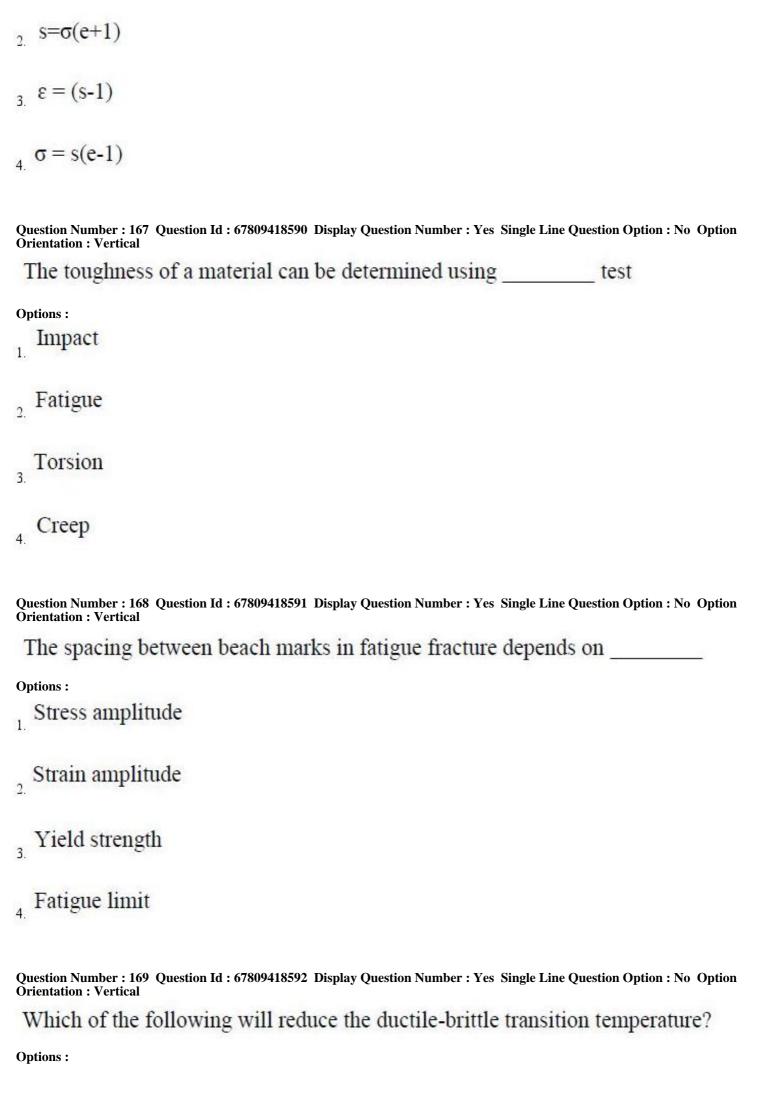
| 2. Semi-killed steel |
|--|
| 3. Killed steel |
| All steels will have same degree of deoxidation |
| Question Number: 152 Question Id: 67809418575 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Dephosphorisation during L.D. steel making is favoured, if the slag is |
| Options: Highly viscous |
| 2. Very hot |
| Acidic in nature |
| 4. Basic in nature |
| |
| Question Number: 153 Question Id: 67809418576 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Orientation: Vertical Grade of pig iron is decided by its content |
| Orientation : Vertical |
| Orientation: Vertical Grade of pig iron is decided by its content Options: |
| Orientation: Vertical Grade of pig iron is decided by its content Options: Silicon Manganese |
| Orientation: Vertical Grade of pig iron is decided by its content Options: 1. Silicon Manganese 2. |
| Orientation: Vertical Grade of pig iron is decided by its content Options: 1. Silicon Manganese 2. Sulphur 3. Sulphur |
| Orientation: Vertical Grade of pig iron is decided by its content Options: Silicon Manganese Sulphur Carbon Ouestion Number: 154 Question Id: 67809418577 Display Question Number: Yes Single Line Question Option: No Option |
| Orientation: Vertical Grade of pig iron is decided by its content Options: Silicon Manganese Sulphur Carbon Question Number: 154 Question Id: 67809418577 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |

| 4. |
|---|
| Tungsten 3. |
| 4. Chromium |
| Question Number: 155 Question Id: 67809418578 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical The technique that is used for reduction of oxidized copper is Options: Slagging |
| 2. Refining |
| 3. Converting |
| Poling Poling |
| Question Number: 156 Question Id: 67809418579 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical The protective layer that zinc forms on the surface of steel is |
| Options: 1. ZnO 2. $ZnO(Fe, Mn)_2O_3$ 3. $Zinc sulphate$ |
| ZnO 2. $ZnO(Fe, Mn)_2O_3$ |

| 2. Reduction is done only by sodium |
|---|
| Reduction chamber should be free of oxygen |
| It is used for extraction of titanium and zirconium |
| Question Number: 158 Question Id: 67809418581 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Which of the following alloy that is added to lead base bullion for debismuthizing? |
| Options: 1. Ca+Mg |
| _{2.} Ca+Mn |
| 3. Ca+Fe |
| Mg+Fe |
| Question Number: 159 Question Id: 67809418582 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Condensers in imperial smelting process consist of a bath of |
| Options: Molten lead |
| Molten zinc |
| Molten iron |
| Molten copper |
| Question Number: 160 Question Id: 67809418583 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Bayer's process is suitable and economical, only when silica percentage of bauxite is |
| Options: |
| Very high |

| $_{2} < 0.5$ |
|---|
| 3. <3 |
| 4. >5 |
| Question Number: 161 Question Id: 67809418584 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Which of the following is not a continuous copper production process? |
| Options: WORCRA process |
| 2. INCO process |
| Noranda process |
| Mitsubishi process |
| Question Number: 162 Question Id: 67809418585 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Spelter is a concentrate of |
| Options: 1. Zinc |
| 2. Lead |
| 3. Tin |
| 4. Copper |
| Question Number: 163 Question Id: 67809418586 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Metal that is used in sound and vibration damping is |
| Options: Copper 1. |

| 2. Zinc |
|---|
| 3. Lead |
| 4. Iron |
| Question Number: 164 Question Id: 67809418587 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical What is white metal? |
| Options: 1. Cu |
| Cu ₂ S.FeS |
| $_{3.}$ Cu ₂ S |
| 4. Cu ₂ O |
| Question Number: 165 Question Id: 67809418588 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| hardness test is used to find the hardness of a razer blade |
| Options: 1. Brinell |
| 2. Vickers |
| 3. Rockwell |
| Rockwell superficial |
| Question Number : 166 Question Id : 67809418589 Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical |
| The relation between true stress and engineering stress is |
| Options: $\sigma = s(e+1)$ |
| |



| Addition of Carbon |
|---|
| 2. Addition of Sulphur |
| 3. Addition of Phosphorous |
| 4. Addition of Manganese |
| Question Number: 170 Question Id: 67809418593 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Magnetic particle testing is most likely to find subsurface discontinuities in: |
| Options: |
| Soft steels with high permeability |
| Soft steels with low permeability |
| Hardened steels with low permeability |
| Hardened steels with high permeability |
| Question Number: 171 Question Id: 67809418594 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Eddy current testing requires that the material tested be |
| Options: |
| 1. Magnetic |
| Non-magnetic 2. |
| Conductive 3. |
| 4. Insulated |
| |

Question Number: 172 Question Id: 67809418595 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

| Which of the following techniques is used to detect the defects in a number of components at a time? |
|---|
| Options: |
| 1. X-ray |
| _{2.} γ-ray |
| Ultrasonic 3. |
| Dye penetrant 4. |
| Question Number: 173 Question Id: 67809418596 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| The critical resolved shear stress is maximum when λ isdegrees |
| Options: |
| 1. 30 |
| 2. 45 |
| 3. 90 |
| 4. 180 |
| Question Number: 174 Question Id: 67809418597 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| The point where three or more dislocation lines meet is known as |
| Options: |
| Point of intersection |
| 2. Node |
| 3. Burgers point |
| 4. Jog |
| |

Question Number : 175 Question Id : 67809418598 Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

| Strain hardening is not observed during |
|---|
| Options: Cold working |
| Cold forging |
| Hot working |
| Cold rolling |
| Question Number: 176 Question Id: 67809418599 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Which of the following rolling mills can reduce a slab directly to strip in one pass' Options: Two high Three high Four high |
| Planetary mill |
| Question Number: 177 Question Id: 67809418600 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Which of the following forming process involves purely compressive stresses? Options: Forging Stretch forming Bending Spinning |
| |

Question Number: 178 Question Id: 67809418601 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

| Earing is a defect observed in |
|--|
| Options: Deep drawing 1. |
| 2. Extrusion |
| 3. Forging |
| 4. Rolling |
| Question Number: 179 Question Id: 67809418602 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Sinking process produces |
| Options: Sheets |
| 2. Tubes |
| 3. Rods |
| 4. Wires |
| Question Number: 180 Question Id: 67809418603 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Which of the following process produces powders of high purity? |
| Options: Atomization 1. |
| 2. Gaseous reduction |
| 3. Grinding |
| Electrolytic deposition |
| |

Question Number: 181 Question Id: 67809418604 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

| Porous strips of nickel can be prepared by |
|---|
| Options: Gravity sintering 1. |
| 2. Powder forging |
| 3. Powder spraying |
| 4. Powder rolling |
| Question Number: 182 Question Id: 67809418605 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| The role of cobalt in hard metals is |
| Options: |
| 1. Act as a bind metal |
| Increase compressive strength of cutting tools |
| Promote liquid phase sintering process leading to high density |
| Maximize transverse rupture strength |
| Question Number: 183 Question Id: 67809418606 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| The top most part in a sand mould is called as |
| Options: |
| 1. Drag |
| 2. Cope |
| 3. Cheek |
| 4. Sprue |

Question Number: 184 Question Id: 67809418607 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

| patterns are used when repetitive production of castings is required in large quantities. |
|---|
| Options: |
| Polystyrene 1. |
| 2. Metal |
| 3. Thermocol |
| 4. Wax |
| Question Number: 185 Question Id: 67809418608 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Addition of which of the following material increases the hit strength of the mould? |
| Options: |
| Coal dust |
| Iron oxide |
| 3. Wood flour |
| 4. Dextrin |
| Question Number: 186 Question Id: 67809418609 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Which of the following material is used to make pattern for investment casting process? |
| Options: |
| Plaster of paris |
| 2. Ceramic powder |
| Frozen mercury 3. |
| 4. Aluminium |
| |

 $Question\ Number: 187\ Question\ Id: 67809418610\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$

| Hallow castings can be produced without cores by |
|--|
| Options: CO ₂ moulding |
| 2. Squeeze casting |
| True centrifugal casting |
| Gravity die casting |
| Question Number: 188 Question Id: 67809418611 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Which of the following metals cannot be produced by Die casting process? Options: 1. Zinc |
| 2. Lead |
| 3. Aluminium |
| 4. Alloy steel |
| Question Number: 189 Question Id: 67809418612 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical What kind of grain structure can be found just immediate to the mould wall made of metal? |
| Options: Dendritic grain structure |
| 2. Coarse grains |
| Fine equiaxed grains |
| 4. Columnar grains |

| Question Number: 190 Question Id: 67809418613 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
|--|
| Which of the following is used for making or repairing corners in mould? |
| Options: 1. Slick |
| 2. Trowel |
| 3. Lifter |
| 4. Cloth |
| Question Number: 191 Question Id: 67809418614 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Distortion of castings will be caused by: |
| Options: Tampering 1. |
| 2. Tempering |
| 3. Tensile stresses |
| 4. Severe quenching practice and thermal stresses |
| Question Number: 192 Question Id: 67809418615 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Deep penetration in TIG welding can be obtained by using electrode tip of shape. |
| Options: 1. Flat |
| _{2.} Ball |
| 3. Conical |
| 4. Diamond |
| |

Question Number: 193 Question Id: 67809418616 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

| When the amount of acetylene is greater than oxygen, it is called |
|---|
| Options: |
| |
| Oxidising flame |
| 2. Neutral flame |
| 3X feather |
| 3. |
| Reducing flame |
| Question Number: 194 Question Id: 67809418617 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| The melting point of filler material in brazing process is |
| Options: |
| |
| $_{1.}$ <450 0 C |
| $_{2.} > 450^{0}$ C $_{3.} < 300^{0}$ C |
| $_{2} < 300^{\circ}$ C |
| 3. 4500 € |
| $_{4.}$ <270 0 C |
| Question Number: 195 Question Id: 67809418618 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Which of the following process is generally not recommended for welding of dissimilar |
| metals? |
| |
| Options: |
| 1. TIG |
| EDM. |
| 2. EBW |
| |
| Oxy acetylene welding |
| |
| 4. LBW |
| 4. —— |
| |

| Question Number: 196 Question Id: 67809418619 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
|---|
| Thermit welding utilizes the heat produced by |
| Options: Acetylene Gas 1. |
| Exothermic reaction 2. |
| Plasma gas |
| Electric power |
| Question Number: 197 Question Id: 67809418620 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| The thickness of the heat affected zone (HAZ) depends on? |
| Options: Electrical conductivity 1. |
| Thermal conductivity |
| Magnetic properties |
| Shielding gas |
| Question Number: 198 Question Id: 67809418621 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Grey cast iron is mostly welded by welding, because it facilitates |
| graphitization. |
| Options: 1. TIG |
| _{2.} MIG |
| Submerged arc |

| Question Number: 199 Question Id: 67809418622 Display Question Number: Yes Single Line Question Option: No Option |
|---|
| Orientation: Vertical welding will be the best process for butt welding of two 25mm thick plates |
| Options: 1. Gas |
| Submerged arc |
| 3. Electroslag |
| 4. TIG |
| Question Number: 200 Question Id: 67809418623 Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical |
| Material used for coating the electrode is called |
| Options: 1. Slow |
| 2. Binder |
| 3. Flux |
| Protective layer |
| |

Oxyacetylene flame